



NEWSLETTER

Engineering Changes

The Product Owner in the D&E organization owns the drawing and Part number. They handle all changes on the drawing of the components.

There are two types of engineering changes; Change of drawing version and Replacement.

Change of drawing version

If the new part can be used without any modifications to the machine, it is possible to keep the same part number and only change the drawing version. When a new part is introduced AA is marked as the first drawing version. New versions of the same part are called AB, AC, AD, etc. This is normally used for Tetra Pak unique parts but can also be used for standard components.

For change of drawing version, Tetra Pak Technical Service requires the supplier to confirm back the new drawing upon receipt.

Replacement

A new part number or drawing version is introduced and replaces the old part/Drawing version.

When the Product Owner has decided on an engineering change, the decision is communicated via an Engineering Change Notification (ECN). The ECN could be combined with a Technical Bulletin if the Product Owner decides that a more "high profile" communication is needed. The ECN is followed by a Material Change Request (MCR) to our suppliers.

Parts to be used up

Deliver according to the latest drawing For suppliers with Logistic Agreement, Tetra Pak Technical Service will take responsibility within the framework of the logistic agreement for parts to be used up and parts to be scrapped.

In any of those cases you will receive an email that look like this one:

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| Material Change Request: 55289 Notification Date: 5/2/2019 10:46:39 AM ECM: 966315 Machine Type: Tetra Pak A3 |
| <i>Supplier No: 0000XXXXXX</i> <i>Supplier Name: Hussam Ltd</i> |
| Document Number: XXXXXXXX-XXXX Document version: AC Description: Arm Stock Action: TO BE USED UP Material Number: XXXXXXXX-XXXX |
| Comment: |
| Document Number: XXXXXXXX-XXXX Document version: AD Description: Hose Stock Action: TO BE USED UP Material Number: XXXXXXXX-XXXX |
| Comment: Critical Part |

Best Regards,

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